



Ripplefold™

Fabrication Manual

Overview

Why Ripplefold™?

A beautiful, tailored look, our Ripplefold™ system gently glides along the track as each fold falls evenly and perfectly into position. Master carriers that work together to eliminate flat drapery areas, giving your drapery panels a full, luxurious look.

Benefits & Features

Advantages

- Folds have a stylish, contemporary look
- Low maintenance
- Less stackback, more light
- Minimum track exposure
- Easy fabrication

How it Works

This desired style of track system is mounted on the wall, ceiling or in recess. Tape is stitched to flat, hemmed panels of fabric using this guide for specifications. Once the tape is stitched, the panels snap to carriers creating a graceful, uniform flow of ripple-like folds that stack back to the very ends of the track taking up less space than conventionally pleated draperies. More glass is exposed so you can enjoy more natural light.

Ease of Fabrication

Unlike pleat stitching, Ripplefold™ only needs straight hemming so extra support from crinoline is unnecessary. The permanently stiffened nylon snap-tape supports headings even through repeated laundering or cleaning. Because not every fabric looks flattering with Ripplefold™, the drapery fabric should be checked for compatibility with the heading system. If in doubt, a sample should be made up and installed to check appearance. Fabric requirements are easy to configure using our charts in this guide.

Low Maintenance

The speed and ease of snapping panels into place reduces maintenance time and expense. Draperies stay tidier longer because they are handled less. Off the track, Ripplefold™ draperies are perfectly flat making laundering, cleaning and pressing easier and less expensive. Draperies fall into soft, natural folds when panels are snapped into carriers.

How to Specify Ripplefold™

1. Decide the following drapery specifications

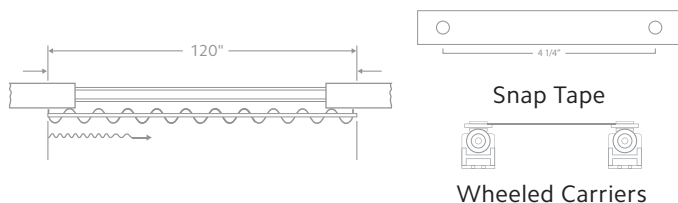
- Width of area treatment will cover (width of track)
- Butt master or overlap master
- Desired fullness (60%, 80%, 100% or 120%)
- One-way or two-way draw

One-Way Draw Example

Treatment will cover an area 120" wide. Desired fullness is 80%. Suggest a one-way draw system, with snap carriers and butt masters.

The track length is 120", therefore the coverage area of the panel will be 120". Using the butt master chart on pages 3-4, locate the column for 80% fullness. Move down the column until a width of at least 120" is found. This row contains all required information for this particular treatment:

- Tape width (hemmed) will be 219.5" + return
- There will be 52 factory snaps on the snap tape

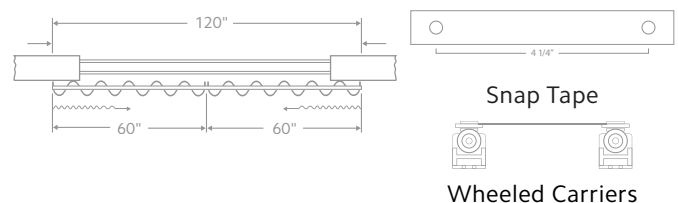


Two-Way Draw Example

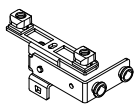
Treatment will cover an area 120" wide. Desired fullness is 80%. Suggest a two-way draw system, with snap carriers and butt masters.

Because this will be a two-way draw track system, there will be two panels. The track length is 120", therefore the coverage area of each panel will be 60". Using the butt master chart on pages 3-4, locate the column for 80% fullness. Move down the column until a width of at least 60" is found. This row contains all required information for this particular treatment:

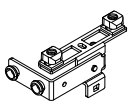
- Tape width (hemmed) will be 109" + return
- There will be 26 factory snaps on the snap tape



Hollis™ Traverse Rod Master Carriers

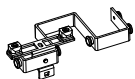


1047141

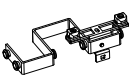


1047140

Two-Way Butt Master
Motorized/Manual
Two-way

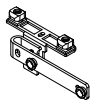


1054654

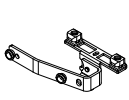


1054655

Extended One-Way Butt Master
Motorized/Manual
One-way



1054652



1054653

Overlap Master
Motorized/Manual
One-way/Two-way

Estate™ Traverse Rod and Architrac® Series Master Carriers

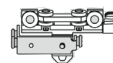


84110XXX

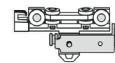


84111XXX

Butt Master
For use with Estate & Architrac Series 94001 motorized, duplex & cord rods



84211XXX

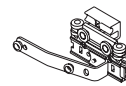


84212XXX

Butt Master
For use with Estate & Architrac Series baton draw rods

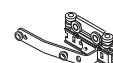


84104XXX



84103XXX

Overlap Master
For use with Estate & Architrac Series 94001 motorized, duplex & cord rods



84203XXX



84204XXX

Overlap Master
For use with Estate & Architrac Series baton draw rods

How to Specify Ripplefold™

↑ Fullest	Fullness	Appearance of	Wheeled Carrier Spacing
	120% 	2.5 x Fullness	1 7/8"
	100% 	2 x Fullness	2 1/8"
	80% 	1.8 x Fullness	2 3/8"
	60% 	1.6 x Fullness	2 5/8"

2. Determine the coverage per panel

For a one-way draw system you will have one panel, therefore the coverage per panel will be equal to the width of your track. For a two-way draw system you will have two panels, therefore the coverage per panel will be half the width of your track.

3. Select desired fullness using chart

Find your desired fullness at the top of the chart. Move down the column to the row with your panel coverage measurement. This row provides you with the snap tape length and number of factory snaps to plan for your panel.

NOTE: Due to slight manufacturing variations, the total length of snap tape may not exactly match the panel width. Begin with the snap tape aligned correctly at the master end, allow variation at the return end.

Hollis™ Traverse Rod Stack Guide

Ripplefold™ | Butt Master 1047140 & 1047141

* Does not include length of return. Add ordered return length to the end of the last factory snap.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
13.25	14.875	16.125	17.63	8	32.5	7.25
17	19.125	20.875	22.88	10	41	8.5
20.75	23.375	25.625	28.13	12	49.5	9.5
24.5	27.625	30.375	33.38	14	58	10.75
28.25	31.875	35.125	38.63	16	66.5	11.75
32	36.125	39.875	43.88	18	75	13
35.75	40.375	44.625	49.13	20	83.5	14
39.5	44.625	49.375	54.38	22	92	15
43.25	48.875	54.125	59.63	24	100.5	16.25
47	53.125	58.875	64.88	26	109	17.25
50.75	57.375	63.625	70.13	28	117.5	18.5
54.5	61.625	68.375	75.38	30	126	19.5
58.25	65.875	73.125	80.63	32	134.5	20.5
62	70.125	77.875	85.88	34	143	21.75
65.75	74.375	82.625	91.13	36	151.5	22.75
69.5	78.625	87.375	96.38	38	160	24
73.25	82.875	92.125	101.63	40	168.5	25
77	87.125	96.875	106.88	42	177	26.25
80.75	91.375	101.625	112.13	44	185.5	27.25
84.5	95.625	106.375	117.38	46	194	28.25
88.25	99.875	111.125	122.63	48	202.5	29.5
92	104.125	115.875	127.88	50	211	30.5
95.75	108.375	120.625	133.13	52	219.5	31.75
99.5	112.625	125.375	138.38	54	228	32.75
103.25	116.875	130.125	143.63	56	236.5	33.75
107	121.125	134.875	148.88	58	245	35
110.75	125.375	139.625	154.13	60	253.5	36
114.5	129.625	144.375	159.38	62	262	37.25
118.25	133.875	149.125	164.63	64	270.5	38.25
122	138.125	153.875	169.88	66	279	39.25
125.75	142.375	158.625	175.13	68	287.5	40.5
129.5	146.625	163.375	180.38	70	296	41.5
133.25	150.875	168.125	185.63	72	304.5	42.75
137	155.125	172.875	190.88	74	313	43.75
140.75	159.375	177.625	196.13	76	321.5	45
144.5	163.625	182.375	201.38	78	330	46

Hollis™ Traverse Rod Stack Guide

Ripplefold™ | Butt Master 1047140 & 1047141

* Does not include length of return. Add ordered return length to the end of the last factory snap.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
148.25	167.875	187.125	206.63	80	338.5	47
152	172.125	191.875	211.88	82	347	48.25
155.75	176.375	196.625	217.13	84	355.5	49.25
159.5	180.625	201.375	222.38	86	364	50.5
163.25	184.875	206.125	227.63	88	372.5	51.5
167	189.125	210.875	232.88	90	381	52.5
170.75	193.375	215.625	238.13	92	389.5	53.75
174.5	197.625	220.375	243.38	94	398	54.75
178.25	201.875	225.125	248.63	96	406.5	56
182	206.125	229.875	253.88	98	415	57
185.75	210.375	234.625	259.13	100	423.5	58
189.5	214.625	239.375	264.38	102	432	59.25
193.25	218.875	244.125	269.63	104	440.5	60.25
197	223.125	248.875	274.88	106	449	61.5
200.75	227.375	253.625	280.13	108	457.5	62.5
204.5	231.625	258.375	285.38	110	466	63.75
208.25	235.875	263.125	290.63	112	474.5	64.75
212	240.125	267.875	295.88	114	483	65.75
215.75	244.375	272.625	301.13	116	491.5	67
219.5	248.625	277.375	306.38	118	500	68
223.25	252.875	282.125	311.63	120	508.5	69.25
227	257.125	286.875	316.88	122	517	70.25
230.75	261.375	291.625	322.13	124	525.5	71.25
234.5	265.625	296.375	327.38	126	534	72.5
238.25	269.875	301.125	332.63	128	542.5	73.5
242	274.125	305.875	337.88	130	551	74.75
245.75	278.375	310.625	343.13	132	559.5	75.75
249.5	282.625	315.375	348.38	134	568	76.75
253.25	286.875	320.125	353.63	136	576.5	78
257	291.125	324.875	358.88	138	585	79
260.75	295.375	329.625	364.13	140	593.5	80.25
264.5	299.625	334.375	369.38	142	602	81.25
268.25	303.875	339.125	374.63	144	610.5	82.5
272	308.125	343.875	379.88	146	619	83.5
275.75	312.375	348.625	385.13	148	627.5	84.5
279.5	316.625	353.375	390.38	150	636	85.75

Hollis™ Traverse Rod Stack Guide

Ripplefold™ | Extended Butt Master 1054654 & 1054655

* Does not include length of return. Add ordered return length to the end of the last factory snap.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
12	13.125	14	15	8	32.5	8.5
15.75	17.375	18.75	20.25	10	41	9.75
19.5	21.625	23.5	25.5	12	49.5	10.75
23.25	25.875	28.25	30.75	14	58	12
27	30.125	33	36	16	66.5	13
30.75	34.375	37.75	41.25	18	75	14.25
34.5	38.625	42.5	46.5	20	83.5	15.25
38.25	42.875	47.25	51.75	22	92	16.25
42	47.125	52	57	24	100.5	17.5
45.75	51.375	56.75	62.25	26	109	18.5
49.5	55.625	61.5	67.5	28	117.5	19.75
53.25	59.875	66.25	72.75	30	126	20.75
57	64.125	71	78	32	134.5	21.75
60.75	68.375	75.75	83.25	34	143	23
64.5	72.625	80.5	88.5	36	151.5	24
68.25	76.875	85.25	93.75	38	160	25.25
72	81.125	90	99	40	168.5	26.25
75.75	85.375	94.75	104.25	42	177	27.5
79.5	89.625	99.5	109.5	44	185.5	28.5
83.25	93.875	104.25	114.75	46	194	29.5
87	98.125	109	120	48	202.5	30.75
90.75	102.375	113.75	125.25	50	211	31.75
94.5	106.625	118.5	130.5	52	219.5	33
98.25	110.875	123.25	135.75	54	228	34
102	115.125	128	141	56	236.5	35
105.75	119.375	132.75	146.25	58	245	36.25
109.5	123.625	137.5	151.5	60	253.5	37.25
113.25	127.875	142.25	156.75	62	262	38.5
117	132.125	147	162	64	270.5	39.5
120.75	136.375	151.75	167.25	66	279	40.5
124.5	140.625	156.5	172.5	68	287.5	41.75
128.25	144.875	161.25	177.75	70	296	42.75
132	149.125	166	183	72	304.5	44
135.75	153.375	170.75	188.25	74	313	45
139.5	157.625	175.5	193.5	76	321.5	46.25
143.25	161.875	180.25	198.75	78	330	47.25

Hollis™ Traverse Rod Stack Guide

Ripplefold™ | Extended Butt Master 1054654 & 1054655

* Does not include length of return. Add ordered return length to the end of the last factory snap.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
147	166.125	185	204	80	338.5	48.25
150.75	170.375	189.75	209.25	82	347	49.5
154.5	174.625	194.5	214.5	84	355.5	50.5
158.25	178.875	199.25	219.75	86	364	51.75
162	183.125	204	225	88	372.5	52.75
165.75	187.375	208.75	230.25	90	381	53.75
169.5	191.625	213.5	235.5	92	389.5	55
173.25	195.875	218.25	240.75	94	398	56
177	200.125	223	246	96	406.5	57.25
180.75	204.375	227.75	251.25	98	415	58.25
184.5	208.625	232.5	256.5	100	423.5	59.25
188.25	212.875	237.25	261.75	102	432	60.5
192	217.125	242	267	104	440.5	61.5
195.75	221.375	246.75	272.25	106	449	62.75
199.5	225.625	251.5	277.5	108	457.5	63.75
203.25	229.875	256.25	282.75	110	466	65
207	234.125	261	288	112	474.5	66
210.75	238.375	265.75	293.25	114	483	67
214.5	242.625	270.5	298.5	116	491.5	68.25
218.25	246.875	275.25	303.75	118	500	69.25
222	251.125	280	309	120	508.5	70.5
225.75	255.375	284.75	314.25	122	517	71.5
229.5	259.625	289.5	319.5	124	525.5	72.5
233.25	263.875	294.25	324.75	126	534	73.75
237	268.125	299	330	128	542.5	74.75
240.75	272.375	303.75	335.25	130	551	76
244.5	276.625	308.5	340.5	132	559.5	77
248.25	280.875	313.25	345.75	134	568	78
252	285.125	318	351	136	576.5	79.25
255.75	289.375	322.75	356.25	138	585	80.25
259.5	293.625	327.5	361.5	140	593.5	81.5
263.25	297.875	332.25	366.75	142	602	82.5
267	302.125	337	372	144	610.5	83.75
270.75	306.375	341.75	377.25	146	619	84.75
274.5	310.625	346.5	382.5	148	627.5	85.75
278.25	314.875	351.25	387.75	150	636	87

Hollis™ Traverse Rod Stack Guide

Ripplefold™ | Overlap Master 1054652 & 1054653 | One Way Draw

* Does not include length of return. Add ordered return length to the end of the last factory snap.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
17.75	19.5	21.125	22.875	8	32.5	9.5
21.5	23.75	25.875	28.125	10	41	10.75
25.25	28	30.625	33.375	12	49.5	11.75
29	32.25	35.375	38.625	14	58	13
32.75	36.5	40.125	43.875	16	66.5	14
36.5	40.75	44.875	49.125	18	75	15
40.25	45	49.625	54.375	20	83.5	16.25
44	49.25	54.375	59.625	22	92	17.25
47.75	53.5	59.125	64.875	24	100.5	18.5
51.5	57.75	63.875	70.125	26	109	19.5
55.25	62	68.625	75.375	28	117.5	20.5
59	66.25	73.375	80.625	30	126	21.75
62.75	70.5	78.125	85.875	32	134.5	22.75
66.5	74.75	82.875	91.125	34	143	24
70.25	79	87.625	96.375	36	151.5	25
74	83.25	92.375	101.625	38	160	26
77.75	87.5	97.125	106.875	40	168.5	27.25
81.5	91.75	101.875	112.125	42	177	28.25
85.25	96	106.625	117.375	44	185.5	29.5
89	100.25	111.375	122.625	46	194	30.5
92.75	104.5	116.125	127.875	48	202.5	31.5
96.5	108.75	120.875	133.125	50	211	32.75
100.25	113	125.625	138.375	52	219.5	33.75
104	117.25	130.375	143.625	54	228	35
107.75	121.5	135.125	148.875	56	236.5	36
111.5	125.75	139.875	154.125	58	245	37
115.25	130	144.625	159.375	60	253.5	38.25
119	134.25	149.375	164.625	62	262	39.25
122.75	138.5	154.125	169.875	64	270.5	40.5
126.5	142.75	158.875	175.125	66	279	41.5
130.25	147	163.625	180.375	68	287.5	42.5
134	151.25	168.375	185.625	70	296	43.75
137.75	155.5	173.125	190.875	72	304.5	44.75
141.5	159.75	177.875	196.125	74	313	46
145.25	164	182.625	201.375	76	321.5	47
149	168.25	187.375	206.625	78	330	48

Hollis™ Traverse Rod Stack Guide

Ripplefold™ | Overlap Master 1054652 & 1054653 | One Way Draw

* Does not include length of return. Add ordered return length to the end of the last factory snap.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
152.75	172.5	192.125	211.875	80	338.5	49.25
156.5	176.75	196.875	217.125	82	347	50.25
160.25	181	201.625	222.375	84	355.5	51.5
164	185.25	206.375	227.625	86	364	52.5
167.75	189.5	211.125	232.875	88	372.5	53.5
171.5	193.75	215.875	238.125	90	381	54.75
175.25	198	220.625	243.375	92	389.5	55.75
179	202.25	225.375	248.625	94	398	57
182.75	206.5	230.125	253.875	96	406.5	58
186.5	210.75	234.875	259.125	98	415	59
190.25	215	239.625	264.375	100	423.5	60.25
194	219.25	244.375	269.625	102	432	61.25
197.75	223.5	249.125	274.875	104	440.5	62.5
201.5	227.75	253.875	280.125	106	449	63.5
205.25	232	258.625	285.375	108	457.5	64.5
209	236.25	263.375	290.625	110	466	65.75
212.75	240.5	268.125	295.875	112	474.5	66.75
216.5	244.75	272.875	301.125	114	483	68
220.25	249	277.625	306.375	116	491.5	69
224	253.25	282.375	311.625	118	500	70
227.75	257.5	287.125	316.875	120	508.5	71.25
231.5	261.75	291.875	322.125	122	517	72.25
235.25	266	296.625	327.375	124	525.5	73.5
239	270.25	301.375	332.625	126	534	74.5
242.75	274.5	306.125	337.875	128	542.5	75.5
246.5	278.75	310.875	343.125	130	551	76.75
250.25	283	315.625	348.375	132	559.5	77.75
254	287.25	320.375	353.625	134	568	79
257.75	291.5	325.125	358.875	136	576.5	80
261.5	295.75	329.875	364.125	138	585	81
265.25	300	334.625	369.375	140	593.5	82.25
269	304.25	339.375	374.625	142	602	83.25
272.75	308.5	344.125	379.875	144	610.5	84.5
276.5	312.75	348.875	385.125	146	619	85.5
280.25	317	353.625	390.375	148	627.5	86.5
284	321.25	358.375	395.625	150	636	87.75

Hollis™ Traverse Rod Stack Guide

Ripplefold™ | Overlap Master 1054652 & 1054653 | Two Way Draw

* Does not include length of return. Add ordered return length to the end of the last factory snap.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
15	16.875	18.75	20.25	8	32.5	9.5
18.75	21.125	23.5	25.5	10	41	10.75
22.5	25.375	28.25	30.75	12	49.5	11.75
26.25	29.625	33	36	14	58	13
30	33.875	37.75	41.25	16	66.5	14
33.75	38.125	42.5	46.5	18	75	15
37.5	42.375	47.25	51.75	20	83.5	16.25
41.25	46.625	52	57	22	92	17.25
45	50.875	56.75	62.25	24	100.5	18.5
48.75	55.125	61.5	67.5	26	109	19.5
52.5	59.375	66.25	72.75	28	117.5	20.5
56.25	63.625	71	78	30	126	21.75
60	67.875	75.75	83.25	32	134.5	22.75
63.75	72.125	80.5	88.5	34	143	24
67.5	76.375	85.25	93.75	36	151.5	25
71.25	80.625	90	99	38	160	26
75	84.875	94.75	104.25	40	168.5	27.25
78.75	89.125	99.5	109.5	42	177	28.25
82.5	93.375	104.25	114.75	44	185.5	29.5
86.25	97.625	109	120	46	194	30.5
90	101.875	113.75	125.25	48	202.5	31.5
93.75	106.125	118.5	130.5	50	211	32.75
97.5	110.375	123.25	135.75	52	219.5	33.75
101.25	114.625	128	141	54	228	35
105	118.875	132.75	146.25	56	236.5	36
108.75	123.125	137.5	151.5	58	245	37
112.5	127.375	142.25	156.75	60	253.5	38.25
116.25	131.625	147	162	62	262	39.25
120	135.875	151.75	167.25	64	270.5	40.5
123.75	140.125	156.5	172.5	66	279	41.5
127.5	144.375	161.25	177.75	68	287.5	42.5
131.25	148.625	166	183	70	296	43.75
135	152.875	170.75	188.25	72	304.5	44.75
138.75	157.125	175.5	193.5	74	313	46
142.5	161.375	180.25	198.75	76	321.5	47
146.25	165.625	185	204	78	330	48

Hollis™ Traverse Rod Stack Guide

Ripplefold™ | Overlap Master 1054652 & 1054653 | Two Way Draw

* Does not include length of return. Add ordered return length to the end of the last factory snap.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
150	169.875	189.75	209.25	80	338.5	49.25
153.75	174.125	194.5	214.5	82	347	50.25
157.5	178.375	199.25	219.75	84	355.5	51.5
161.25	182.625	204	225	86	364	52.5
165	186.875	208.75	230.25	88	372.5	53.5
168.75	191.125	213.5	235.5	90	381	54.75
172.5	195.375	218.25	240.75	92	389.5	55.75
176.25	199.625	223	246	94	398	57
180	203.875	227.75	251.25	96	406.5	58
183.75	208.125	232.5	256.5	98	415	59
187.5	212.375	237.25	261.75	100	423.5	60.25
191.25	216.625	242	267	102	432	61.25
195	220.875	246.75	272.25	104	440.5	62.5
198.75	225.125	251.5	277.5	106	449	63.5
202.5	229.375	256.25	282.75	108	457.5	64.5
206.25	233.625	261	288	110	466	65.75
210	237.875	265.75	293.25	112	474.5	66.75
213.75	242.125	270.5	298.5	114	483	68
217.5	246.375	275.25	303.75	116	491.5	69
221.25	250.625	280	309	118	500	70
225	254.875	284.75	314.25	120	508.5	71.25
228.75	259.125	289.5	319.5	122	517	72.25
232.5	263.375	294.25	324.75	124	525.5	73.5
236.25	267.625	299	330	126	534	74.5
240	271.875	303.75	335.25	128	542.5	75.5
243.75	276.125	308.5	340.5	130	551	76.75
247.5	280.375	313.25	345.75	132	559.5	77.75
251.25	284.625	318	351	134	568	79
255	288.875	322.75	356.25	136	576.5	80
258.75	293.125	327.5	361.5	138	585	81
262.5	297.375	332.25	366.75	140	593.5	82.25
266.25	301.625	337	372	142	602	83.25
270	305.875	341.75	377.25	144	610.5	84.5
273.75	310.125	346.5	382.5	146	619	85.5
277.5	314.375	351.25	387.75	148	627.5	86.5
281.25	318.625	356	393	150	636	87.75

Estate™ Traverse Rod & Architrac® Series Stack Guide

Ripplefold™ | Butt Master 84111xxx

Stack size is estimated. Type of fabric used could alter these measurements.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
13½%	15¾%	17½%	18¾%	8	32½	5½
17¾%	19¾%	21¾%	24½%	10	41	6½
21½%	23¾%	26½%	29¾%	12	49½	7½
24¾%	28½%	31¾%	34¾%	14	58	8¾
28½%	32¾%	36½%	39¾%	16	66½	9¾
32¾%	36¾%	40¾%	45½%	18	75	11
36½%	40¾%	45¾%	50¾%	20	83½	12
39¾%	45½%	50¾%	55¾%	22	92	13
45¾%	49¾%	55½%	60¾%	24	100½	14¼
47¾%	53¾%	59¾%	66½%	26	109	15¼
51½%	57¾%	64¾%	71¾%	28	117½	16½
54¾%	62½%	69¾%	76¾%	30	126	17½
58¾%	66¾%	74½%	81¾%	32	134½	18½
62¾%	70¾%	78¾%	87½%	34	143	19¾
66½%	74¾%	83¾%	92¾%	36	151½	20¾
69¾%	79½%	88¾%	97¾%	38	160	22
73¾%	83¾%	93½%	102¾%	40	168½	23
77¾%	87¾%	97¾%	108½%	42	177	24
81½%	91¾%	102¾%	113¾%	44	185½	25¼
84¾%	96½%	107¾%	118¾%	46	194	26¼
88¾%	100¾%	112½%	123¾%	48	202½	27½
92¾%	104¾%	116¾%	129½%	50	211	28½
96½%	108¾%	121½%	134¾%	52	219½	29½
99¾%	113½%	126¾%	139¾%	52	228	30¾
103¾%	117¾%	131½%	144¾%	54	236½	31¾
107¾%	121¾%	135¾%	150½%	56	245	33
111½%	125¾%	140¾%	155¾%	58	253½	34
114¾%	130½%	145¾%	160¾%	60	262	35
118¾%	134¾%	150¾%	165¾%	62	270½	36¼
122¾%	138¾%	154¾%	171½%	64	279	37¼
126½%	142¾%	159¾%	176¾%	66	287½	38½
129¾%	147½%	164¾%	181¾%	68	296	39 ½
133¾%	151¾%	169¾%	186¾%	70	304½	40½
137¾%	155¾%	173¾%	192½%	72	313	41¾
141½%	159¾%	178¾%	197¾%	74	321½	42¾
144¾%	164½%	183¾%	202¾%	76	330	44

Estate™ Traverse Rod & Architrac® Series Stack Guide

Ripplefold™ | Butt Master 84111xxx

Stack size is estimated. Type of fabric used could alter these measurements.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
148⅝	168⅜	188⅛	207⅞	78	338½	45
152⅜	176⅝	192⅞	213⅛	80	347	46
156⅛	176⅞	197⅝	218⅜	84	355½	47¼
159⅞	181⅛	202⅜	223⅝	86	364	48¼
163⅝	185⅜	207⅛	228⅞	88	372½	49½
167⅞	189⅝	211⅞	234⅛	90	381	50½
171⅛	193⅞	216⅝	239⅜	92	389½	51½
174⅞	198⅛	221⅜	244⅝	94	398	52¾
178⅝	202⅜	226⅛	249⅞	96	406½	53¾
182⅜	206⅝	230⅞	255⅛	98	415	55
186⅛	210⅞	235⅝	260⅜	100	423½	56
189⅞	215⅛	240⅜	265⅝	102	432	57
193⅝	219⅜	245⅛	270⅞	104	440½	58¼
197⅞	223⅝	249⅞	276⅛	106	449	59¼
201⅛	227⅞	254⅝	281⅜	108	457½	60½
204⅞	232⅛	259⅜	286⅝	110	466	61½
208⅝	236⅜	264⅛	291⅞	112	474½	62 ½
212⅜	240⅝	268⅞	297⅛	114	483	63¾
216⅛	244⅞	273⅝	302⅜	116	491½	64¾
219⅞	249⅛	278⅜	307⅝	118	500	66
223⅝	253⅜	283⅛	312⅞	120	508½	67
227⅞	257⅝	287⅞	318⅛	122	517	68
231⅛	261⅞	292⅝	323⅜	124	525½	69¼
234⅞	266⅛	297⅜	328⅝	126	534	70¼
238⅝	270⅜	302⅛	333⅞	128	542½	71½
242⅜	274⅝	306⅞	339⅛	130	551	72½
246⅛	278⅞	311⅝	344⅜	132	559½	73½
249⅞	283⅛	316⅜	349⅝	134	568	74¾
253⅝	287⅜	321⅛	354⅞	136	576½	75¾
257⅞	291⅝	325⅞	360⅛	138	585	77
261⅛	295⅞	330⅝	365⅜	140	593½	78
264⅞	300⅛	335⅝	370⅞	142	602	79
268⅝	304⅜	340⅛	375⅞	144	610½	80¼
272⅜	308⅝	344⅞	381⅛	146	619	81¼
276⅛	312⅞	349⅝	386⅜	148	627½	82½
279⅞	317⅛	354⅜	391⅝	150	636	83½

Estate™ Traverse Rod & Architrac® Series Stack Guide

Ripplefold™ | Butt Master 84214xxx

Stack size is estimated. Type of fabric used could alter these measurements.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
14⅞	16⅜	17⅞	19⅜	8	32½	7½
18⅝	20⅝	22⅝	24⅝	10	41	8½
22⅜	24⅞	27⅜	29⅞	12	49½	9¾
26⅞	29⅞	32⅞	35⅞	14	58	10¾
29⅞	33⅜	36⅞	40⅜	16	66½	12
33⅜	37⅞	41⅞	45⅞	18	75	13
37⅜	41⅞	46⅜	50⅞	20	83½	14
41⅞	46⅞	51⅞	56⅞	22	92	15¼
44⅞	50⅜	55⅞	61⅜	24	100½	16¼
48⅝	54⅝	60⅝	66⅝	26	109	17½
52⅜	58⅞	65⅜	71⅞	28	117½	18½
56⅞	63⅞	70⅞	77⅞	30	126	19½
59⅞	67⅜	74⅞	82⅜	32	134½	20¾
63⅜	71⅞	79⅞	87⅞	34	143	21¾
67⅜	75⅞	84⅜	92⅞	36	151½	23
71⅞	80⅞	89⅞	98⅞	38	160	24
74⅞	84⅜	93⅞	103⅜	40	168½	25
78⅝	88⅝	98⅝	108⅝	42	177	26¼
82⅜	92⅞	103⅜	113⅞	44	185½	27¼
86⅞	97⅞	108⅞	119⅞	46	194	28½
89⅞	101⅜	112⅞	124⅜	48	202½	29½
93⅜	105⅝	117⅞	129⅝	50	211	30½
97⅜	109⅞	122⅜	134⅞	52	219½	31¾
101⅞	114⅞	127⅞	140⅞	54	228	32¾
104⅞	118⅜	131⅞	145⅜	56	236½	34
108⅝	122⅝	136⅝	150⅝	56	245	35
112⅜	126⅞	141⅜	155⅞	60	253½	36¼
116⅞	131⅞	146⅞	161⅞	62	262	37¼
119⅞	135⅜	150⅞	166⅜	64	270½	38¼
123⅝	139⅝	155⅝	171⅝	66	279	39½
127⅜	143⅞	160⅜	176⅞	68	287½	40½
131⅞	148⅞	165⅞	182⅞	70	296	41¾
134⅞	152⅜	169⅞	187⅜	72	304½	42¾
138⅝	156⅝	174⅝	192⅝	74	313	43¾
142⅜	160⅞	179⅜	197⅞	76	321½	45
146⅞	165⅞	184⅞	203⅞	78	330	46

Estate™ Traverse Rod & Architrac® Series Stack Guide

Ripplefold™ | Butt Master 84214xxx

Stack size is estimated. Type of fabric used could alter these measurements.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
149⅞	169⅜	188⅞	208⅜	80	338½	47¼
153⅝	173⅝	193⅝	213⅝	82	347	48¼
157⅞	177⅞	198⅜	218⅞	84	355½	49½
161⅞	182⅞	203⅞	224⅞	86	364	50½
164⅞	186⅜	207⅞	229⅜	88	372½	51½
168⅞	190⅞	212⅞	234⅞	90	381	52¾
172⅞	194⅞	217⅞	239⅞	92	389½	53¾
176⅞	199⅞	222⅞	245⅞	94	398	55
179⅞	203⅞	226⅞	250⅞	96	406½	56
183⅞	207⅞	231⅞	255⅞	98	415	57
187⅞	211⅞	236⅞	260⅞	100	423½	58¼
191⅞	216⅞	241⅞	266⅞	102	432	59¼
194⅞	220⅞	245⅞	271⅞	104	440½	60½
198⅞	224⅞	250⅞	276⅞	106	449	61½
202⅞	228⅞	255⅞	281⅞	108	457½	62½
206⅞	233⅞	260⅞	287⅞	110	466	63¾
209⅞	237⅞	264⅞	292⅞	112	474½	64¾
213⅞	241⅞	269⅞	297⅞	114	483	66
217⅞	245⅞	274⅞	302⅞	116	491½	67
221⅞	250⅞	279⅞	308⅞	118	500	68¼
224⅞	254⅞	283⅞	313⅞	120	508½	69¼
228⅞	258⅞	288⅞	318⅞	122	517	70¼
232⅞	262⅞	293⅞	323⅞	124	525½	71½
236⅞	267⅞	298⅞	329⅞	126	534	72½
239⅞	271⅞	302⅞	334⅞	128	542½	73¾
243⅞	275⅞	307⅞	339⅞	130	551	74¾
247⅞	279⅞	312⅞	344⅞	132	559½	75¾
251⅞	284⅞	317⅞	350⅞	134	568	77
254⅞	288⅞	321⅞	355⅞	136	576½	78
258⅞	292⅞	326⅞	360⅞	138	585	79¼
262⅞	296⅞	331⅞	365⅞	140	593½	80¼
266⅞	301⅞	336⅞	371⅞	142	602	81¼
269⅞	305⅞	340⅞	376⅞	144	610½	82½
273⅞	309⅞	345⅞	381⅞	146	619	83½
277⅞	313⅞	350⅞	386⅞	148	627½	84¾
281⅞	318⅞	355⅞	392⅞	150	636	85¾

Estate™ Traverse Rod & Architrac® Series Stack Guide

Ripplefold™ | Overlap Master

Stack size is estimated. Type of fabric used could alter these measurements.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
16¼	17¾	19⅞	20¾	8	34	9
20	22	23⅞	26	10	42½	10¼
23¾	26¼	28⅞	31¼	12	51	11¼
27½	20½	33⅞	26½	14	59½	12½
31¼	34¾	38⅞	41¼	16	68	13½
35	39	42⅞	47	18	76½	14½
38¾	43¼	47⅞	52¼	20	85	15¾
42½	47½	52⅞	57½	22	93½	16¾
46¼	51¾	57⅞	62¾	24	102	18
50	56	61⅞	68	26	110½	19
53¾	60¼	66⅞	73¼	28	119	20
57½	64½	71⅞	78½	30	127½	21¼
61¼	68¾	76⅞	83¾	32	136	22¼
65	73	80⅞	89	34	144½	23½
68¾	77¼	85⅞	94¼	36	153	24½
72½	81½	90⅞	99½	38	161½	25½
76¼	85¾	95⅞	104¾	40	170	26¾
80	90	99⅞	110	42	178½	27¾
83¾	94¼	104⅞	115¼	44	187	29
87½	98½	109⅞	120½	46	195½	30
91¼	102¾	114⅞	125¾	48	204	31
95	107	118⅞	131	50	212½	32¼
98¾	111¼	123⅞	136¼	52	221	33¼
102½	115½	128⅞	141½	54	229½	34½
106¼	119¾	133⅞	146¾	56	238	35½
110	124	137⅞	152	56	246½	36½
113¾	128¾	142⅞	157¼	60	255	37¾
117½	132½	147⅞	162½	62	263½	38¾
121¼	136¾	152⅞	167¾	64	272	40
125	141	156⅞	173	66	280½	41
128¾	145¼	161⅞	178¼	68	289	42
132½	149½	166⅞	183½	70	297½	43¼
136¼	153¾	171⅞	188¾	72	306	44¼
140	158	175⅞	194	74	314½	45½
143¾	162¼	180⅞	199¼	76	323	46½
147½	166½	185⅞	204½	78	331½	47½

Estate™ Traverse Rod & Architrac® Series Stack Guide

Ripplefold™ | Overlap Master

Stack size is estimated. Type of fabric used could alter these measurements.

120% Fullness	100% Fullness	80% Fullness	60% Fullness	Number of factory snaps	Snap Tape Length (less return length)*	Panel Stackback
151¼	170¼	190⅞	209¾	80	340	48¾
155	175	194⅞	215	82	348½	49¾
158¾	179¼	199⅞	220¼	84	357	51
162½	183½	204⅞	225½	86	365½	52
166¼	187¾	209⅞	230¾	88	374	53
170	192	213⅞	236	90	382½	54¼
173¾	196¼	218⅞	241¼	92	391	55¼
177½	200½	223⅞	246½	94	399½	56½
181¼	204¾	228⅞	251¾	96	408	57½
185	209	232⅞	257	98	416½	58½
188¾	213¼	237⅞	262¼	100	425	59¾
192½	217½	242⅞	267½	102	433½	60¾
196¼	221¾	247⅞	272¾	104	442	62
200	226	251⅞	278	106	450½	63
203¾	230¼	256⅞	283¼	108	459	64
207½	234½	261⅞	288½	110	467½	65¼
211¼	238¾	266⅞	293¾	112	476	66¼
215	243	270⅞	299	114	484½	67½
218¾	247¼	275⅞	304¼	116	493	68½
222½	251½	280⅞	309½	118	501½	69½
226¼	255¾	285⅞	314¾	120	510	70¾
230	260	289⅞	320	122	518½	71¾
233¾	264¼	294⅞	325¼	124	527	73
237½	268½	299⅞	330½	126	535½	74
241¼	272¾	304⅞	335¾	128	544	75
245	277	308⅞	341	130	552½	76¼
248¾	281¼	313⅞	346¼	132	561	77¼
252½	285½	318⅞	351½	134	569½	78½
256¼	289¾	323⅞	356¾	136	578	79½
260	294	327⅞	362	138	586½	80½
263¾	298¼	332⅞	367¼	140	595	81¾
267½	302½	337⅞	372½	142	603½	82¾
271¼	306¾	342⅞	377¾	144	612	84
275	311	346⅞	383	146	620½	85
278¾	315¼	351⅞	388¼	148	629	86
282½	319½	356⅞	393½	150	637½	87¼

Fabrication Steps

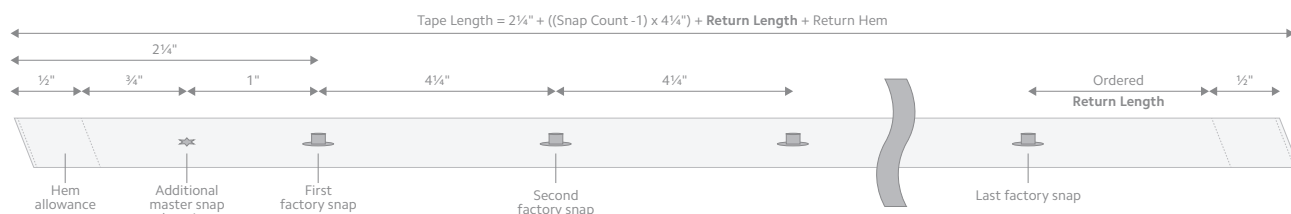
1. Measure and cut snap-tape

Count off the number of snaps on the tape and mark for cut off, allowing extra tape for hems as well as for additional master carrier and return snaps. Follow specific instructions and diagrams for chosen Ripplefold™ style. Note: First factory snap is one of two snaps that will attach to the master carrier. A second master carrier snap must be added. The following measurements for the butt master, overlap master and return allow for 1/2" hem on each end of the tape. Add 1/2" hem allowance to your desired return length. Measure this distance from last factory snap and cut tape here. Use hook to secure return to track.

Butt Master



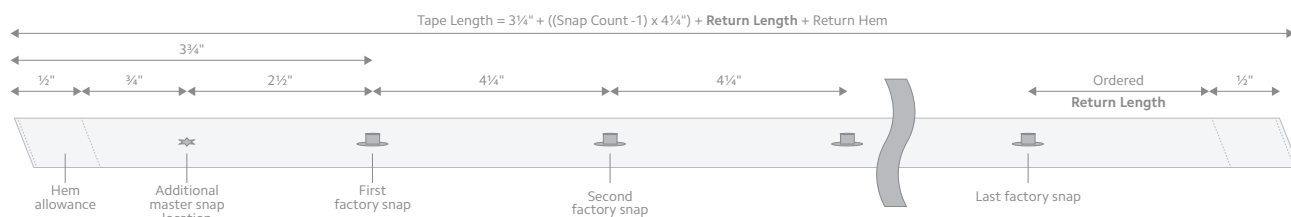
Cut off tape 2 1/4" before the first factory snap. Make a mark 1" before the first factory snap, this is the additional master snap location.



Overlap Master

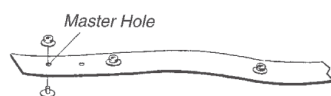


Cut off tape 3 1/4" before the first factory snap. Make a mark 2 1/2" before the first factory snap, this is the additional master snap location.



2. Adding the second master snap

Pierce tape at the position you have marked. Insert eyelet through hole, cover with male snap and rivet together using bench snap tool or hand tool.



See master carrier snap locations on page 9.

Snap Tool

Hand Tool

Fabrication Steps

3. Preparing your panels

Cut and hem panels to required width and desired length.

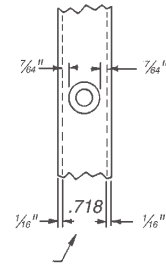
Be sure to allow for track clearance plus desired floor clearance.

A 1" hem is sufficient for heading; stiffened nylon tape provides adequate support. For additional support for light weight fabrics, buckram or pellaon can be added.

Spacing for double needle heads should be .718" or 23/32".

Place tape on heading of flat panel. Turn each end of tape under 1/2" Using a zipper foot, sew heading from master end. Stitch as closely as possible to top of heading to prevent the fabric from coming into contact with track during operation.

Panel are now ready for attachment to track set. Beginning with master carrier, simply snap panels into carriers.

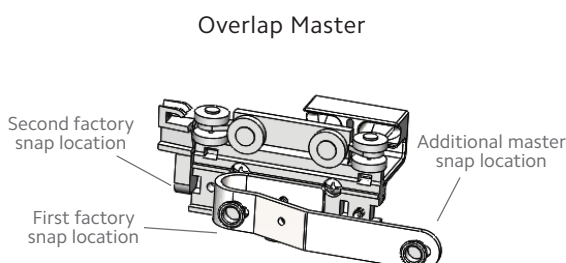
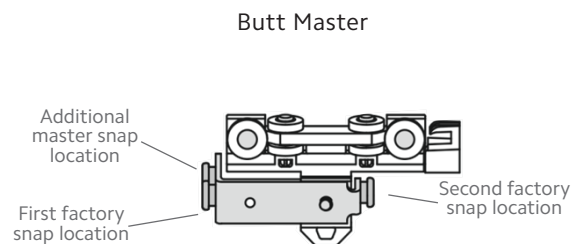
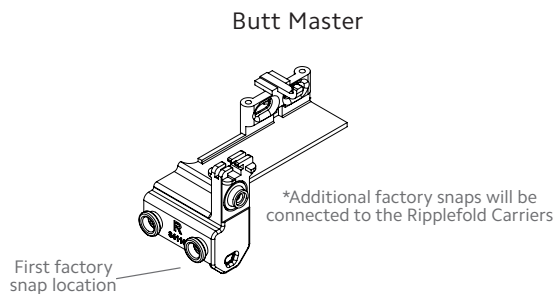


4. Attaching panels to track master carrier

Overlap Master: The first snap of the drapery should be snapped onto the first snap of the Overlap Master, followed by the second snap on the Overlap Master. The third snap on the drapery should be snapped onto the first carrier on the track.

Butt Master: The first two snaps of the drapery should be snapped onto the first two snaps on the Butt Master, skip the snap on the face of the Butt Master then snap the third snap of the drapery to the snap on the end (white plastic) and then snap to the first carrier on the track.

Master Carrier Snap Locations

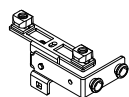


Fabrication Steps

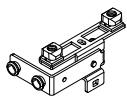
Butt Master Carriers

The additional master snap and first factory snap should be snapped onto the first two snaps on the Butt Master. Skip the snap on the face of the Butt Master then snap the second factory snap of the drapery to the snap on the end of the Butt Master or the first carrier. Last, snap the drapery to the remaining carriers.

Hollis™ Traverse Rod Master Carriers

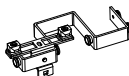


1047141

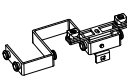


1047140

Two-Way Butt Master
Motorized/Manual
Two-way



1054654



1054655

Extended One-Way
Butt Master
Motorized/Manual
One-way

Estate™ Traverse Rod and Architrac® Series Master Carriers

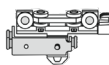


84110XXX

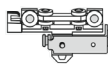


84111XXX

Butt Master
For use with Estate & Architrac
Series 94001 motorized,
duplex & cord rods



84211XXX



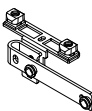
84212XXX

Butt Master
For use with Estate & Architrac
Series baton draw rods

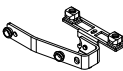
Overlap Carriers

The additional master snap and first factory snap should be snapped onto the first two snaps on the Overlap Master. The second factory snap should be snapped onto the end of the overlap master. Last, snap the drapery to the remaining carriers on the track.

Hollis™ Traverse Rod Master Carriers



1054652



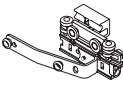
1054653

Overlap Master
Motorized/Manual
One-way/Two-way

Estate™ Traverse Rod and Architrac® Series Master Carriers

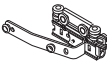


84104XXX

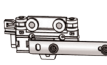


84103XXX

Overlap Master
For use with Estate & Architrac
Series 94001 motorized,
duplex & cord rods



84203XXX



84204XXX

Overlap Master
For use with Estate & Architrac
Series baton draw rods



Designer Metals™
inspiring brilliance

Wood Trends™
renewing traditions

Wrought Iron
forging artistry

**Custom Rodding
& Basic Hardware**
unique solutions